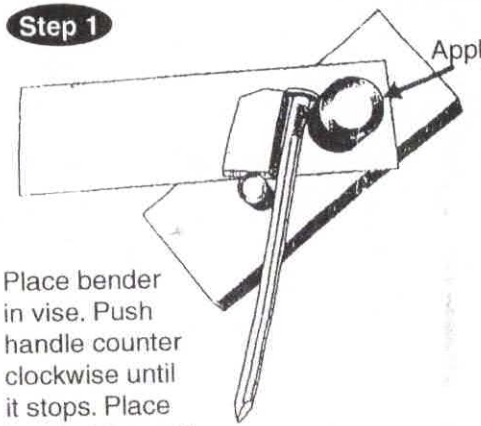
J HOOKS

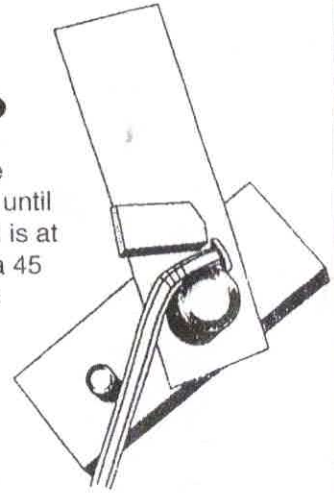
Important!
Use 20 penny nails

Step 1



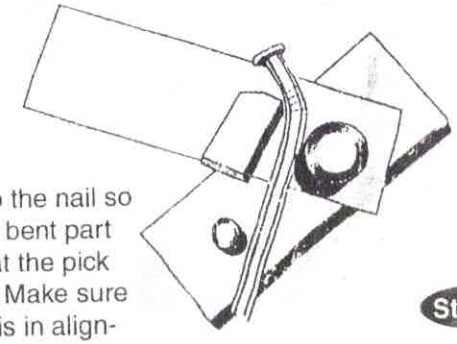
Place bender in vise. Push handle counter clockwise until it stops. Place head of the nail against the pick up.

Step 2



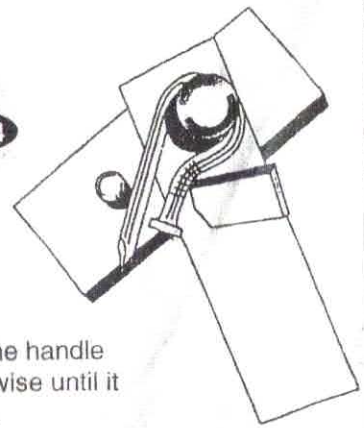
Pull the handle until the nail is at about a 45 degree angle.

Step 3



Flip the nail so the bent part is at the pick up. Make sure all is in alignment or the angle of the J will be off center.

Step 4



Pull the handle clockwise until it stops.

Step 5

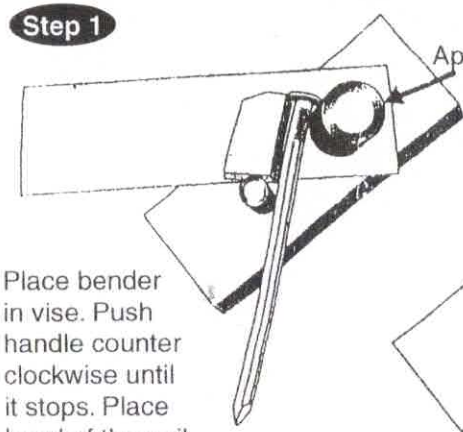
Clip off excess of nail to finish.

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S HOOKS

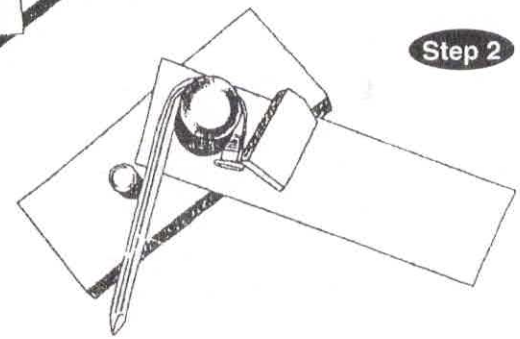
Important!
Use 20 penny nails

Step 1



Place bender in vise. Push handle counter clockwise until it stops. Place head of the nail against the pick up.

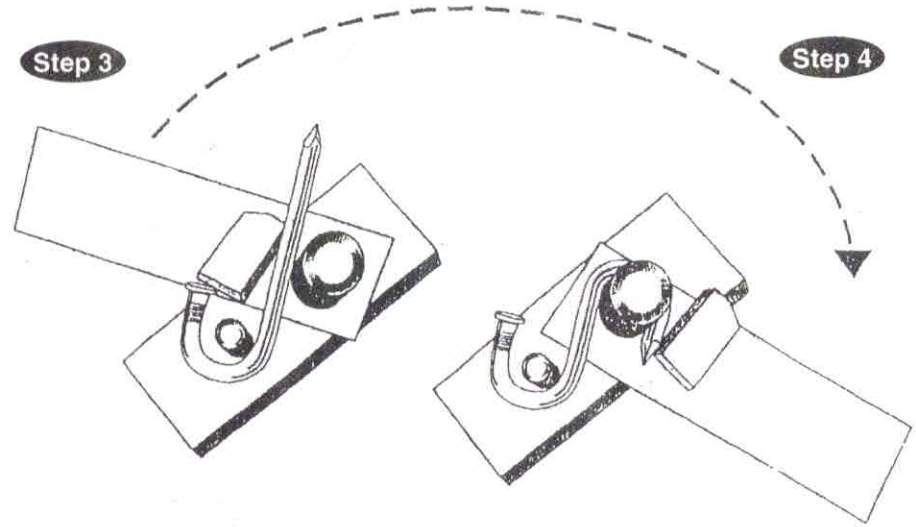
Step 2



Pull handle till the nail forms the first curve of an "s". The nail will be at a 180 degree bend.

Step 3

Step 4

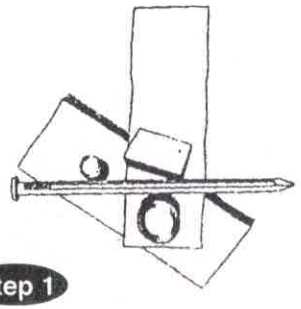


Flip nail over the holding post and pull handle until it stops.

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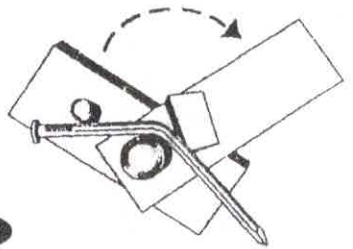
BASE PLATES

Important!
Use 20 penny nails



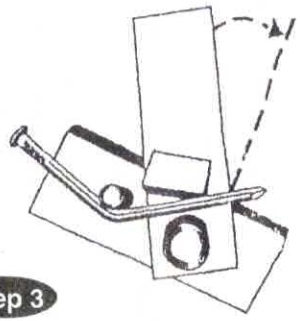
Step 1

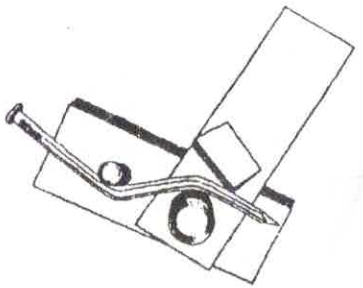
Place nail close to center on the anvil.



Step 2

Pull handle until the nail is at about a 45 degree angle.



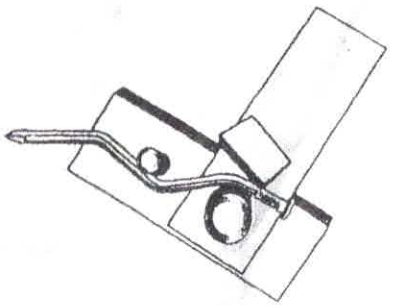


Step 3

Place V on holding pin, then pull handle to approximately a 22.5 degree angle.

Step 4

Flip nail over and repeat step 3.



Note

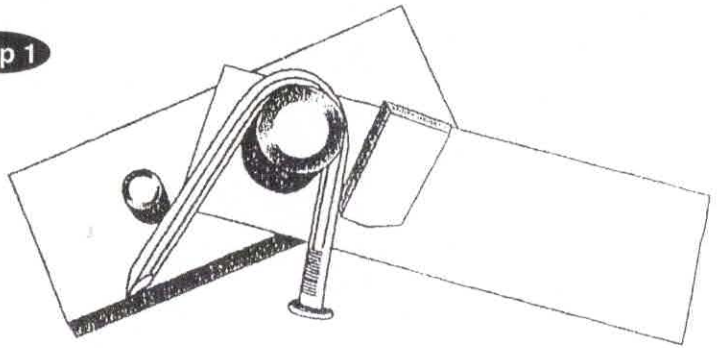
If nail does not lay flat on base, you can tweak each side until it does lay flat.

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Sterling Type Swivels

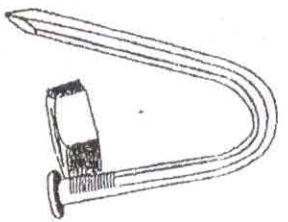
Important!
Use 20 penny nails

Step 1



Put the nail into the bender at about the halfway mark. Bend nail 180 degrees for the first part of the swivel.

Step 2



Weld a 5/16" nut to one side. Put a J hook in and you have the swivel made. Attach to a chain and weld shut.

Note

Save the clippings off your J hooks, weld them to 5/16" nuts and you have an inline swivel also.

B2's BENDERS